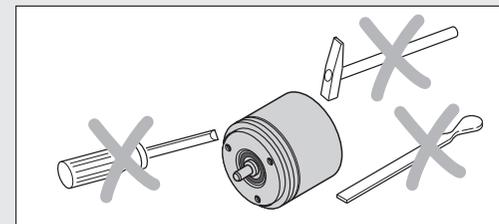
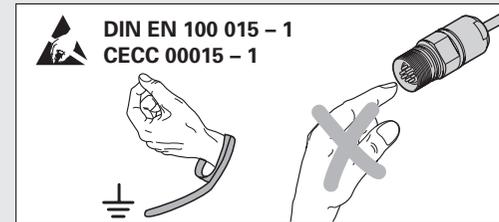
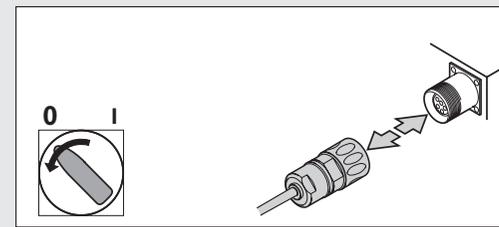


Ø 6 mm	R ₁ ≥ 20 mm	R ₂ ≥ 75 mm
	R ₁ ≥ 40 mm	R ₂ ≥ 100 mm

	max. 40 N (≤ 6 000 min ⁻¹) max. 10 N (≤ 10 000 min ⁻¹)
	max. 60 N (≤ 6 000 min ⁻¹) max. 20 N (≤ 10 000 min ⁻¹)



Montageanleitung
 Mounting Instructions
 Instructions de montage
 Istruzioni di montaggio
 Instrucciones de montaje

ROQ 425 EnDat
ROQ 424 SSI
ROQ 425 SSI

12/98

EnDat

Achtung:
 Die Parameter im Speicherbereich des OEM müssen im Servicefall angeglichen werden.
CAUTION:
 The parameters in the OEM memory area must be adjusted if service becomes necessary.

Attention:
 Les paramètres de la zone de mémorisation du constructeur de la machine doivent être mis à jour en cas de service après-vente.

Attencione:
 In caso di assistenza tecnica, i parametri nella memoria OEM devono essere adattati.

Atención:
 Los parámetros del área de memoria del OEM deben ser ajustados en caso de servicio.

RS-485

CLOCK
CLOCK

Up = 5 V ± 5 %
Up = 10 ... 30 V
 (max. 250 mA)

EN 50 178/4.98; 5.2.9.5
IEC 364-4-41: 1992; 411(PELV/SELV)
 (siehe, see, voir, vedi, véase
 HEIDENHAIN D231 929)

RS-485

CLOCK
CLOCK

SSI: T = 1 ... 10 μs
 f = 1000 ... 100 kHz

EnDat: T = 0.5 ... 10 μs
 f = 2000 ... 100 kHz

RS-485

DATA
DATA

A
B

360° el.
 90° el.

0
 0

0.8 ... 1.2 V_{SS}
 (≈ 1 V_{SS})

RS-485

DATA
DATA

> 1.5 V (54 Ω)
 > 1.7 V (120 Ω)

t₊ ≤ 100 ns
 t₋ ≤ 100 ns

DR. JOHANNES HEIDENHAIN GmbH
 Dr.-Johannes-Heidenhain-Straße 5
83301 Traunreut, Germany
 ☎ +49 (8669) 31-0
 📠 +49 (8669) 5061
 E-Mail: info@heidenhain.de

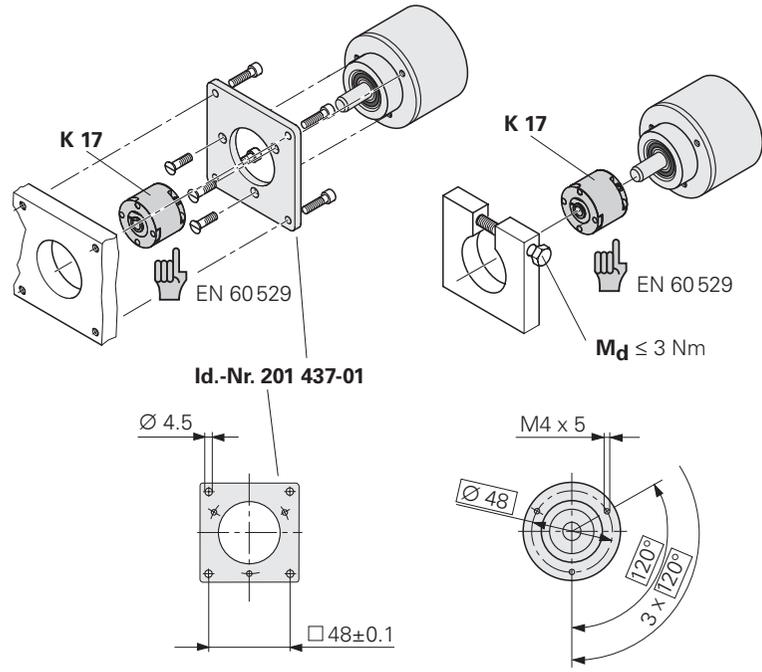
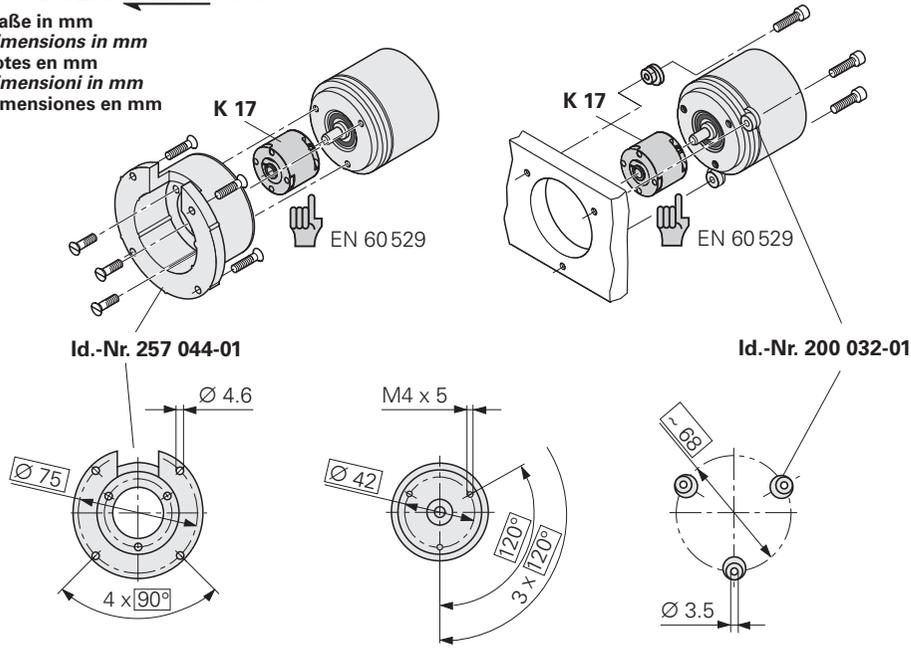
Technical support 📠 +49 (8669) 31-1000
Measuring systems ☎ +49 (8669) 31-31 04
 E-Mail: service.ms-support@heidenhain.de
TNC support ☎ +49 (8669) 31-31 01
 E-Mail: service.nc-support@heidenhain.de
NC programming ☎ +49 (8669) 31-31 03
 E-Mail: service.nc-pgm@heidenhain.de
PLC programming ☎ +49 (8669) 31-31 02
 E-Mail: service.plc@heidenhain.de
Lathe controls ☎ +49 (7 11) 95 28 03-0
 E-Mail: service.hsf@heidenhain.de

www.heidenhain.de

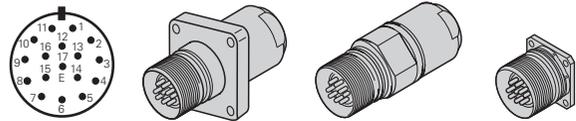
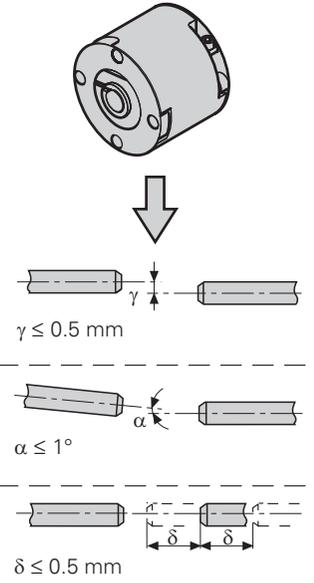


ROQ 42x EnDat/SSI

Maße in mm
Dimensions in mm
Cotes en mm
Dimensioni in mm
Dimensiones en mm



K 17 Id.-Nr. 296 746-xx



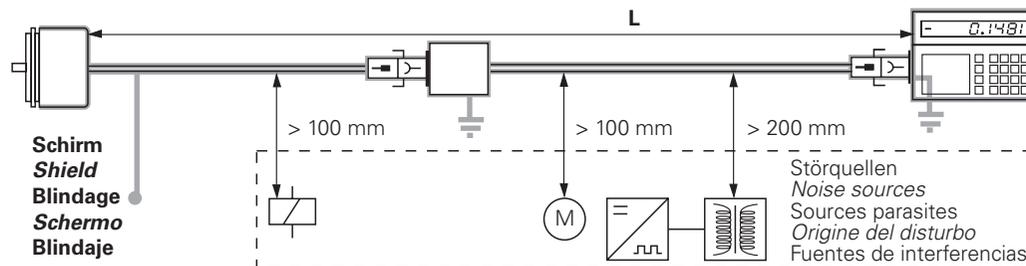
$U_p = 5V \pm 5\%$
 $U_p = 10 \dots 30V$

Außenschirm auf Gehäuse
External shield on housing
Blindage externe sur boîtier
Schermo esterno sulla carcassa
Blindaje externo a carcasa

1) Innenschirm Pin 11
Internal shield pin 11
Blindage interne pin 11
Schermo interno pin 11
Blindaje interno pin 11

2) Bei $U_p = 10 \dots 30V$ nicht belegt
Not assigned when $U_p = 10 \dots 30V$
Pour $U_p = 10 \dots 30V$ non raccordé
Con $U_p = 10 \dots 30V$ libero
Con $U_p = 10 \dots 30V$ no ocupado

15	16	12	13	14	17	8	9	7	10	1	4	11	2	3	5	6
A		B		DATA	DATA	CLOCK	CLOCK	U_p	0V U_N	U_p 2)	0V 2)	1)	/	/	/	/
+	-	+	-							sensor	sensor					
grün/schwarz green/black vert/noir verde/nero verde/negro	gelb/schwarz yellow/black jaune/noir giallo/nero amarillo/negro	blau/schwarz blue/black bleu/noir azzurro/nero azul/negro	rot/schwarz red/black rouge/noir rosso/nero rojo/negro	grau gray gris grigio gris	rosa pink rose rosa rosa	violett violet violet viola violeta	gelb yellow jaune giallo amarillo	braun/grün brown/green brun/vert marrone/verde marrón/verde	weiß/grün white/green blanc/vert bianco/verde blanco/verde	blau blue bleu azzurro azul	weiß white blanc bianco blanco		schwarz black noir nero negro	rot red rouge rosso rojo	grün green vert verde verde	braun brown brun marrone marrón



L	T	f
10 m	0.5...10µs	△ 2000...100 kHz
50 m	1.0...10µs	△ 1000...100 kHz
100 m	2.0...10µs	△ 500...100 kHz
150 m	3.3...10µs	△ 300...100 kHz